Machines

Larach sharp solutions!

Circular Saw Blades

PowerStar 850

Low-cost and versatile CNC controlled entry-level machine for processing of metal cutting circular saw blades. Cutting in chip breaker grooves with an additional attachment. Manual insertion of the grinding wheel, semi-automatic chamfering.

Saw blade Ø grinding:	(40) 130 – 850 (920) mm
Saw blade Ø chamfering:	(105) 145 – 850 (920) mm
Saw blade Ø cutting in chip breaker grooves:	(115) 180 – 710 mm



High-tech machine for complete processing of metal cutting circular saw blades. Cutting in chip breaker grooves with an additional attachment. Complete machining of TA saw blades (thin kerf saw blades with a chip-guiding notch) possible. Advantages: Very high degree of automation! Separation of machine set up and machine operation possible.

Saw blade Ø grinding:	(40) 130 – 850 (920) mm
Saw blade Ø chamfering:	(105) 145 – 850 (920) mm
Saw blade Ø cutting in chip breaker grooves:	(115) 180 – 710 mm

evolution K850-M

Ideal entry-level machine for unmanned running. Compact service centre with loader for cost-effective sharpening and chamfering of metal cutting circular saw blades, ideally suited for small and medium-sized businesses or entry into unmanned production. Processing of TA saw blades (thin kerf saw blades with a chip-guiding notch) possible.

Saw blade Ø grinding manual:	(40) 130 – 850 mm
Saw blade Ø grinding automatic:	(75) 130 – 520 mm
Saw blade Ø chamfering:	(105) 145 – 850 mm

KSC 710-T

Innovative service centre for unmanned sharpening, re-sharpening, chamfering and cutting in chip breaker grooves in metal cutting circular saw blades. Ideal for high grinding volumes, maximum flexibility for re-sharpening and re-toothing, ideal for service and production. Complete and fully automatic processing of TA saw blades (thin kerf saw blades with a chip-guiding notch) possible.

Saw blade Ø grinding manual:	(40) 130 – 710 mm
Saw blade Ø grinding automatic:	(75) 130 – 560 mm
Saw blade Ø chamfering:	(105) 145 – 710 mm
Saw blade Ø cutting in chip breaker grooves:	(120) 185 – 560 mm

TWIN 860

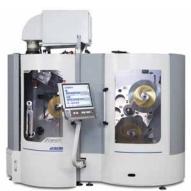
Revolutionary 2-in-1 solution for grinding of metal-cutting circular saw blades with CBN-abrasive grinding and also carbide tipped metal and wood circular saw blades.

60 – 860 mm
> 75 mm
200 – 700 mm / 145 – 700 mm
> 200 mm / > 145 mm











SW 450

Conventional sharpening machine for grinding HSS and segmental circular saw blades with pointed and curved teeth.

Saw blade Ø grinding: 22 – 450 (550) mm

Tooth pitch: up to 25 mm

SW 630-ST

Single-purpose machine for cutting in chip breaker grooves in metal cutting circular saws with automatic offset of the grinding wheel.

Saw blade Ø cutting in

chip breaker grooves: (140) 165 – 630 (650) mm

Tooth pitch: 3 – 50 mm, variable tooth pitch possible



Band Saws

SW BA 80N

Machine for re-sharpening of CV band saw blades with consistent tooth pitches.

Band saw width: 10 – 60 mm or 55 – 80 mm

Tooth pitch: 3 – 30 mm

SBS 80

Automatic setting machine for CV band saw blades.

Band saw width: 10 – 80 mm

Tooth pitch: 5 – 35 mm



Quality Assurance

TC 720

Precision measuring device for checking the tooth geometry of circular saw blades. Measurement results can be captured and stored, printed or sent via e-mail. Expandable e.g. for measuring band saw blades or mini gang saw blades.

Measuring range circular saw blades outside Ø: 40 - 860 mm

Grinding wheel PowerGrind / TurboGrind

CBN and diamond grinding wheel: original Loroch grinding wheels – affordable and perfectly matching our machines.



Loroch GmbH – Ein Unternehmen der VOLLMER Gruppe Josef-Loroch-Str. 1, 69509 Mörlenbach, Germany phone 49 (0)6209 7159-50, fax 49 (0)6209 7159-38 info@loroch.de, www.loroch.de More Information



